

REVISIONS	

SECTION J-J
SCALE 3/1

SECTION K-K
SCALE 3/1

VIEW L
SCALE NONE

VIEW M
SCALE 4/1

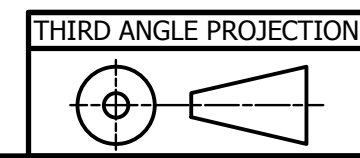
VIEW N
SCALE NONE

SECTION P-P

SECTION Q-Q
SCALE 2/1

VIEW R
SCALE 8 / 1

WELD DETAIL
VIEW S
SCALE 2/1
(ROTATED VIEW)



DRAWING INTERPRETATION: ASME Y14.5M-1994	
07/07/00	DIMENSIONS ARE IN INCHES
	TOLERANCES UNLESS SPECIFIED:
10/13/00	X - ± .060 .X - ± .030
	XX - ± .015 .XXX - ± .005
	XXXX - ± .0005 ANGLE - ± 1/2°
N	FILLETS: R.032 MAX
	REMOVE ALL BURRS AND BREAK SHARP EDGES .005 MAX.
	SURFACE FINISH: 125 RMS OR BETTER