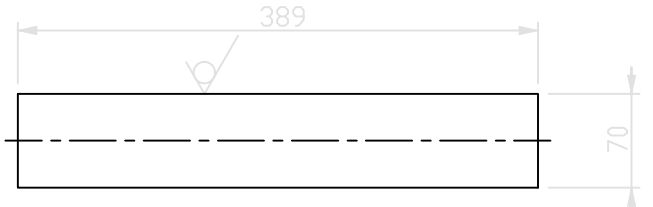


HEAT TREATMENT		
HARDENING and TEMPERING (UNI EN 10083/1)		
Surface Hardness	HB	280-340
Yield Point Rp	N/mm2	<735
Ultimate Strength R	N/mm2	930-1130
Hardening and Tempering	rough-finished	r.o.w

SECTION A-A

- STAMPIGLIARE:
- LOGO DRILLMEC
 - CODICE ARTICOLO
 - DATA COSTRUZIONE
- TO BE PRINTED:
- DRILLMEC LOGO
 - ITEM CODE
 - MANUFACTURE DATE

Per la fornitura dei materiali e le prove non distruttive seguire la specifica DRILLMEC ST21.
 Eseguire il test di resilienza a -45°C, secondo specifica DRILLMEC ST21.
 For the supply of materials and undestructive tests, follow DRILLMEC ST21 specification.
 Perform the resilience test at -45°C, according to DRILLMEC ST21 specification.



BLANK PICKING-UP

0	08190070	TONDO/ROUND BAR D.70	39NiCrMo3B	11.8
REV	CODICE/CODE	DESCRIZIONE/DESCRIPTION	MATERIAL	PESO/WEIG Unit.Orig
TOL. LEZANZE / GENERAL TOLERANCE		TRATT. TERMICO/HEAT.TREAT.	CARATT. MATERIALE/MATERIAL SPEC.	
LAVORAZIONE / WORKING		BONIFICA/HARD.+TEMP.	DUREZZA SUPERFICIALE/HARDNESS HRC	
LAVORAZIONE / WORKING		RICOTTURA/ANNEALING	PROFONDITA' EFFICACE/DEPTH mm	
LAVORAZIONE / WORKING		FIN.SUPERF./FINISHING	RES. NUCLEO/STRENGTH N/mm2	
PESO/Kg / VEIGH/Mm		CHINA TIPO/MACHINE TYPE	GRUPPO/GROUP	
11.8		-	-	
DISEGNATO/DRAWN		CONTROLLATO/CONTROLLED	REVISIONE/VERSIONI	
IL/DATE 04/09/2020		IL/DATE 07/09/2020	GLID/SHEET SCALA/SCALE	
DA/FIRM ASDTECH		DA/FIRM TRABACCHI A.	0 - 6+	1 di 1 1/2
DENOMINAZIONE/DENOMINATION			NUMERO CODICE/CODE NUMBER	
PIN 70X369 T-45°C			64025221	

