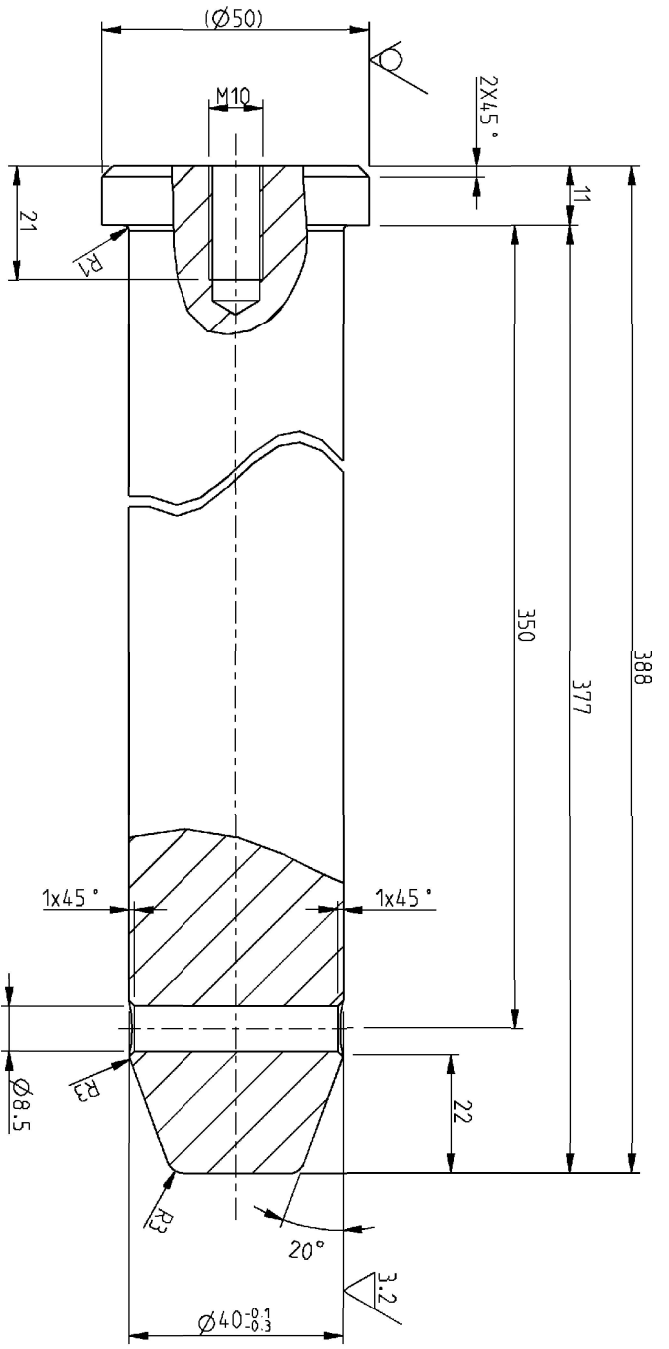
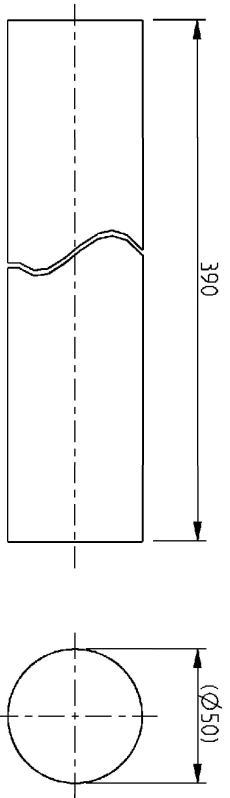


**TRATTAMENTO TERMICO**  
Heat Treatment

BONIFICA - (UNI EN 10083/1)		
Hardening and Tempering - see UNI EN 10083/1		
Durezza Superficiale Surface Hardness	HB	260-330
Sneramento Rp Yield point	N/mm2	685
Rottura R Ultimate strength	N/mm2	880-1080
Bonifica su Hardening and Tempering	Grezzo-Ruoli Rough-Refined	GREZZO



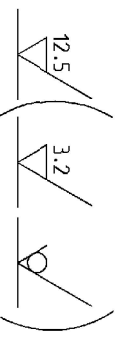
MATERIAL TEST REQUIRED.  
CERTIFY AN IMPACT STRENGTH VALUE  
UPPER TO 27 JOULE WITH A  
TEMPERATURE OF -45 °C



PRELIEVO MATERIALE  
BLANK PICKING-UP  
SCALE 1:2

ZINCATURA ELETTROLITICA SP.0.05mm  
ELECTROLYTIC GALVANIZING THK.=0.05mm

SMUSI NON QUOTATI(FORNI)  
NOT INDICATED CHAMFERS (ANGLES) 1x45°  
ELIMINARE BAVE E SPIGOLI VIVI  
DEBURR SHARP EDGES



- STAMPIGLIARE:  
- LOGO DRILLMEC  
- CODICE ARTICOLO  
- DATA COSTRUZIONE
- TO BE PRINTED:  
- DRILLMEC LOGO  
- ITEM CODE  
- MANUFACTURE DATE

0	08190050	TONDO/ROUND BAR	D.50	39NICrMo3B	6.0
REV	CODE/CODE	DESCRIZIONE/DESCRIPTION	MATERIAL	PROV/PROV UNIT (kg)	

TOLLERANZE GENERALI TO FINISH - DIMENSIONS GENERAL TOLERANCES		TRATT. TERMICO/HEAT TREAT -		CARATT. MATERIALE/MATERIAL SPEC.	
DIPINTI/PAINTS -		BONIFICA/R.HARD. -TEMP. -		DUREZZA SUPERFICIALE/HARDNESS HB	
QUOTE TAGLI/CHAMFERS WORKING -		RICOTTURA/ANNEALING -		PROFONDITA' EFFICACE/DEPTH mm	
INTERVALLO NUMBER 1:1		FIN.SUPERF./FINISHING -		RES. NUCLEO/STRENGTH N/mm2	
2 DECIMALI/2 DECIMALS		MACCHINA TIPO/MACHINE TYPE		STATO/STATE	
TORNANTI/TURNING 0.25mm		GRUPPO/GROUP		DESIGN	
ANGOLI/ANGLES 40.50 gradi/degrees					

DISEGNATO/DRAWN		CONTROLLATO/CONTROLLED		REVISIONI/VER. - FOLIO/SHEET	
19/01/2021		19/01/2021		0 - 4	
STEM		TIA		1 di 1	
DENOMINAZIONE/DENOMINATION		PIN D.40 LU=340 L0W T=-45 °C		NUMERO CODICE/CODE NUMBER	
				64025293	