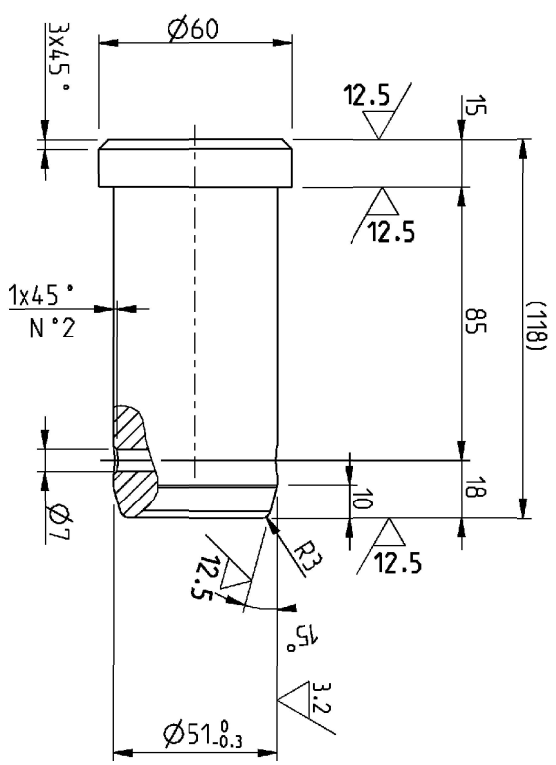


HEAT TREATMENT

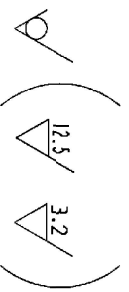
HARDENING AND TEMPERING (UNI EN 10083/1)	
Surface Hardness	HB 260-330
Yield Point Rp	N/mm2 685
Ultimate Tensile Strength R	N/mm2 880-1080
Hardening & Tempering on	Blank Rough-Machined
Surface Hardness	HRC -
Effective Depth	mm -



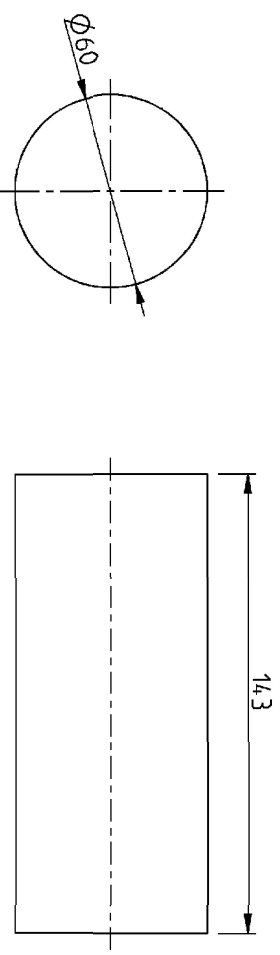
For the supply of materials and destructive tests, follow DRILLMEC ST21 specification. Perform the resonance test at 45°C, according to DRILLMEC ST21 specification.

TO BE PRINTED:
- DRILLMEC LOGO
- ITEM CODE
- MANUFACTURE DATE

ELECTROLYTIC
GALVANIZING
THK.=0.05mm



BLANK PICKING-UP



REV	0	08-1900650	TONDO D.60	DESCRIZIONE/DESCRIPTION	39NICRMO3B	MATERIAL	2.8
TOLLERANZE GENERALI/TOLERANCES				TRATT. TERMICO/HEAT TREAT			
DIPINTI/PAINTS				BONIFICAZIONE/TEMP.			
DIPINTE/PAINTS				RICOTTURA/ANNEALING			
NUMERO/ITEM NUMBER				FIN. SUPERFINISHING			
DIPINTE/PAINTS				MACCHINA TIPO/MACHINE TYPE			
DIPINTE/PAINTS				GRUPPO/GROUP			
DIPINTE/PAINTS				STATO/STATE			
DIPINTE/PAINTS				DESIGN			
DISEGNATO/DRAWN		CONTROLLATO/CONTROLLED		REVISION/VER.		FOGLIO/SHEET	
17-08-20		19/08/20		0 - 2		1 di 1	
ASOTECH		TRABACCHI A.		NUMERO CODICE/CODE NUMBER		SCALA/SCALE	
SPINA CON TESTA D.51 LU 80 T-45 °C				64025205		3:5	