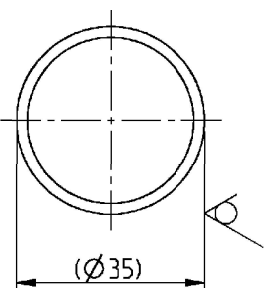
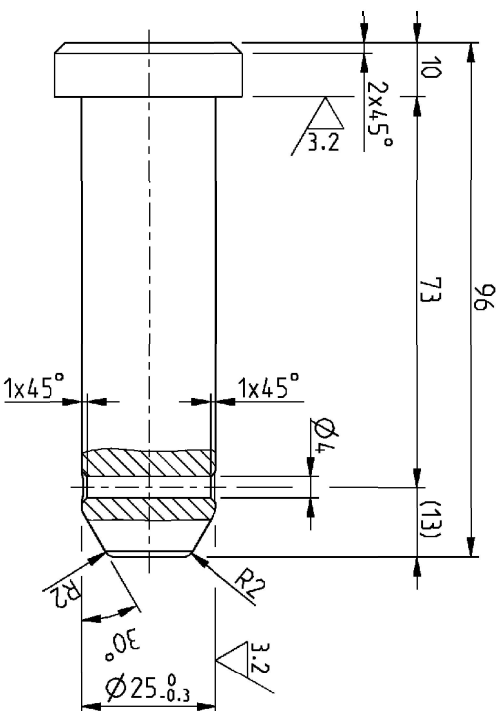


TRATTAMENTO TERMICO Heat Treatment	
BONIFICA - (UNI EN 10083/1) Hardening and Tempering - see UNI EN 10083/1	
Durezza Superficiale Surface Hardness	H8 280-340
Sneramento Rp Yield point	N/mm ² 735
Rottura R Ultimate strength	N/mm ² 930-1130
Bonifica su Hardening and Tempering	Grezzo-blank SPRES- Rough-finished BLANK



SECTION A-A

ATTENZIONE SUL MATERIALE PRELEVATO
VERIFICARE CON ANALISI CHE LA RESILIENZA
ALLA TEMPERATURA DI -20°C SIA >27 JOULE

MATERIAL TEST REQUIRED.
CERTIFY AN IMPACT STRENGTH VALUE UPPER TO 27 JOULE
WITH A TEMPERATURE OF -20 °C

- TO BE PRINTED:
- DRILLMEC LOGO
 - ITEM CODE
 - MANUFACTURE DATE
- STAMPIGLIARE:
- LOGO DRILLMEC
 - CODICE ARTICOLO
 - DATA COSTRUZIONE

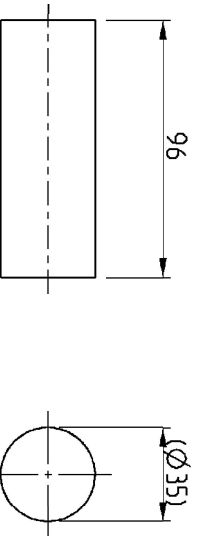
*Per fornitura materiali attenersi
a specifica DRILLMEC ST21
For the supply of materials
to abide by DRILLMEC ST21*

AUTOCATALYTIC NICKEL COATING
ASTM B733-15 TYPE 1, SC4
(SEVERE SERVICE, THK 75 µm) CLASS 3



REV	CODICE/CODE	DESCRIZIONE/DESCRIPTION	MATERIALE	PROV.VE (UNI UNIT. ANQ)
0	08190035	TONDO/ROUND BAR D.35	39NiCrMo3B	0.7

TOLLERANZE GENERALI/GENERAL TOLERANCE		TRATT. TERMICO/TREAT		CARATT. MATERIALE/MATERIAL SPEC.	
1	ISO 2875	BONIFICA/HARD.-TEMP.	GREZZO	DUREZZA SUPERFICIALE/HARDNESS HRC	-
2	ISO 2875	RICOTTURA/ANNEALING	-	PROFONDITA' EFFICACE/DEPTH	-
3	ISO 2875	FIN. SUPERF./FINISHING	-	RES. NUCLEO/STRENGTH	981-1180
ANGOLI/ANGLES		MACCHINA TIPO/MACHINE TYPE		STATO/STATE	
R0.50 gradi/degrees		1000 HP TAD		DESIGN	



SCALE 1:2
BLANK PICKING-UP

DISEGNO/DRAWN		CONTROLLO/CONTROLLED		REVISIONI/VER.		FOGLIO/SHEET		SCALA/SCALE	
DATE	25/05/17	DATE	26/05/17	0 - 1	1 di 1	1:1			
VARGA T.		L. ZILLANI							
DENOMINAZIONE/DENOMINATION		PIN D.25 LU=70		NUMERO CODICE/CODE NUMBER		64028814			

