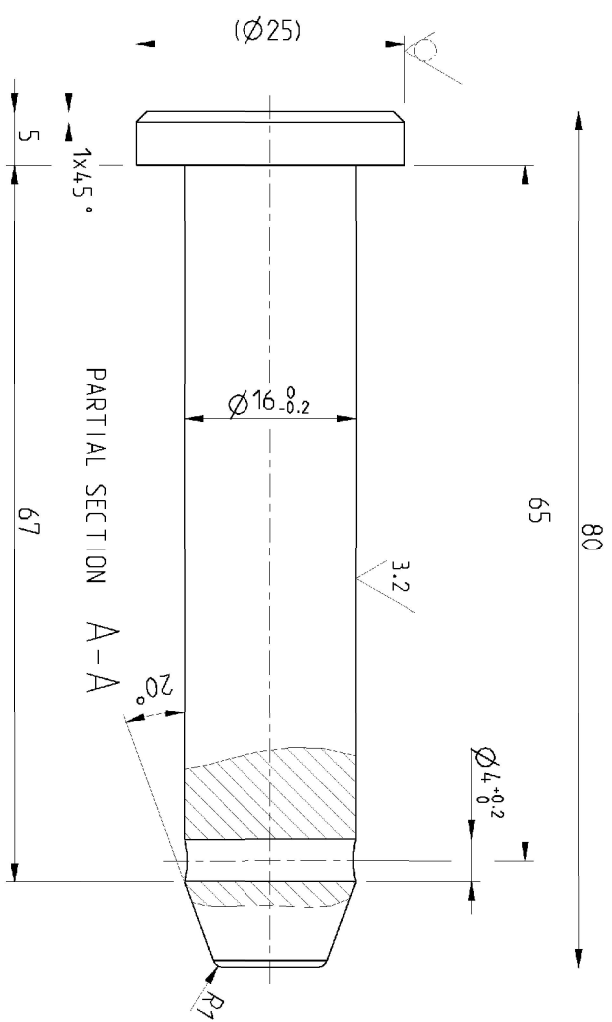


**TRATTAMENTO TERMICO**

BONIFICA (UNI EN 10083-1)	
Durezza Superficiale	HB 270-320
Snerciamento Rp	N/mm <sup>2</sup> >735
Rottura R	N/mm <sup>2</sup> 930-1130
Bonifica su	Grezzo GREZZO
	Sgross.

Durezza Superficiale	HRC	-
Profondita' Effritace	mm	-



- STAMPIGLIARE:
- LOGO DRILLMEC
  - CODICE ARTICOLO
  - DATA COSTRUZIONE
  - TO BE PRINTED:
  - DRILLMEC LOGO
  - ITEM CODE
  - MANUFACTURE DATE

12 (V 3.2)

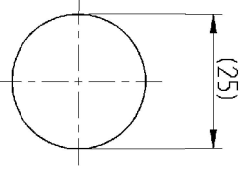
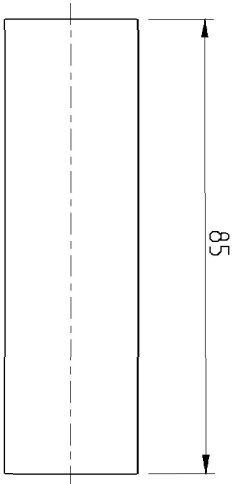
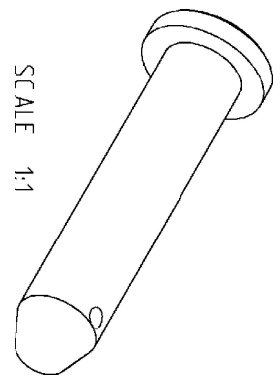
PER FORNITURA MATERIALI ATTENERSI  
A SPECIFICA DRILLMEC ST21

REV	08190025	TONDO/ROUND BAR	D.25	39NiCrMo3B	0.3
DESCRIPTION	DESCRIZIONE/DESCRIPTION				
MATERIAL	MATERIAL				
PROVVEDI UNITA' REQ	PROVVEDI UNITA' REQ				

TOLERANCE GENERAL	±0.1	TREATMENT	3000HP	GROUP	GRUPPO
FINISHING	3000HP	GROUP	GRUPPO	GRUPPO	GRUPPO
FINISHING	3000HP	GROUP	GRUPPO	GRUPPO	GRUPPO

DESIGN	21/02/13	CONTROLLED	25/02/13	REVISION/VER.	FOGLIO/SHEET	SCALA/SCALE
DESIGN	21/02/13	CONTROLLED	25/02/13	REVISION/VER.	FOGLIO/SHEET	SCALA/SCALE

DESIGN	21/02/13	CONTROLLED	25/02/13	REVISION/VER.	FOGLIO/SHEET	SCALA/SCALE
DESIGN	21/02/13	CONTROLLED	25/02/13	REVISION/VER.	FOGLIO/SHEET	SCALA/SCALE



SPINA D.16 LU.60

NUMERO CODICE/CODE NUMBER  
64023690