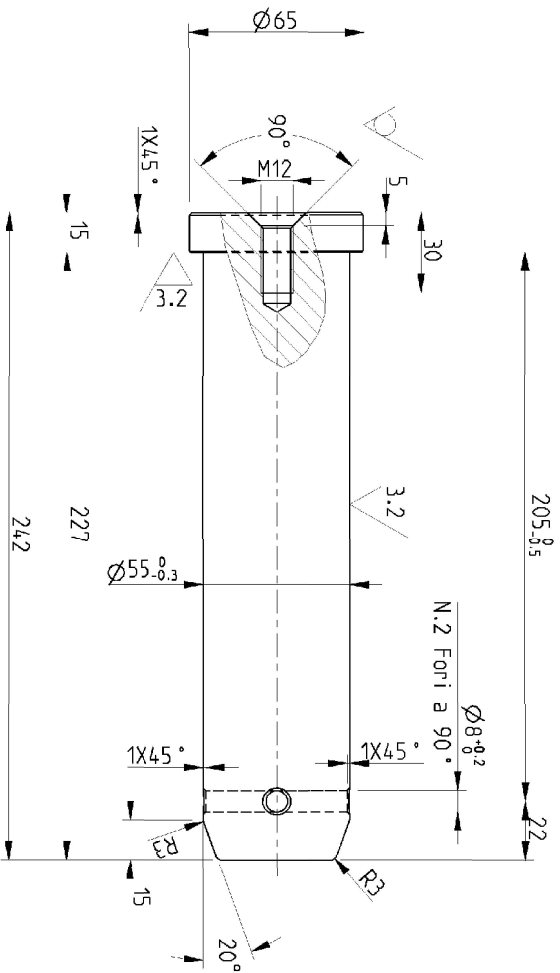


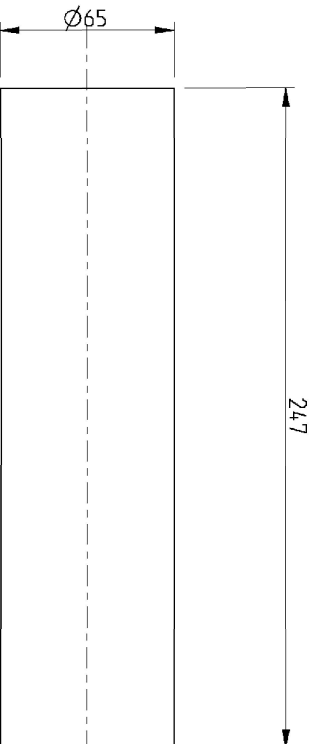
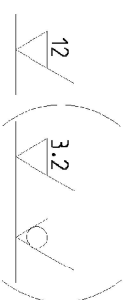
TRATTAMENTO TERMICO
Heat Treatment

BONIFICA - (UNI EN 10083/1)	
Hardening and Tempering - see UNI EN 10083/1	
Durezza Superficiale Surface Hardness	HB 260-310
Sneramento Rp Yield point	N/mm ² 685
Rottura R Ultimate strength	N/mm ² 880-1080
Bonifica su Hardening and Tempering	frezzo-Blank Stress-Strain Rough-Machined GREZZO/Blank



Per la fornitura dei materiali e le prove non distruttive seguire la specifica DRILLMEC ST21.
Eseguire il test di resilienza a -45 °C, secondo specifica DRILLMEC ST21.
For the supply of materials and undestructive tests, follow DRILLMEC ST21 specification.
Perform the resilience test at -45 °C, according to DRILLMEC ST21 specification.

ZINCATURA FLETTROITICA SP.=0.05mm
ELECTROLYTIC GALVANIZING THK.=0.05mm



0	08-190065	TONDO/ROUND BAR	D.65	39NIC.M03B	7.3
REV	CODE/CODE	DESCRIZIONE/DESCRIPTION	MATERIAL	PROV./PROV UNIT (KG)	

TOLLERANZE GENERALI/GENERAL TOLERANCES	TRATT. TERMICO/TREAT	CADATT. MATERIALE/MATERIAL SPEC.
1. QUOTI E DIMENSIONI IN mm/INCH	BONIFICA/HARD. TEMP.	DUREZZA SUPERFICIALE/HARDNESS HRC
2. QUOTI E DIMENSIONI IN mm/INCH	RICOTTURA/ANNEALING	PROFONDITA' EFFICACE/DEPTH mm
3. QUOTI E DIMENSIONI IN mm/INCH	FIN. SUPERF./FINISHING	RES. NUCLEO/STRENGTH N/mm ²
4. QUOTI E DIMENSIONI IN mm/INCH	ZINCATURA/GALVANIZING	STATO/STATE
5. QUOTI E DIMENSIONI IN mm/INCH	MACHINA TIPO/MACHINE TYPE	DESIGN
6. QUOTI E DIMENSIONI IN mm/INCH	GRUPPO/GRUPP	

DISEGNATO/DRAWN	15/06/2021	CONTROLLATO/CONTROLLED	16/05/2021
RAI/MONDI G.		ZILIANI	

PRELIEVO MATERIALE
BLANK PICKING-UP
SCALA 1:2

PIN D.55 LU.200 LOW T-45 °C

NUMERO CODICE/CODE NUMBER
64025324